

COLOUR CODE



 **epoca**[®]
Trust the future

MADE IN ITALY



SINCE 1968 - ∞

We have been manufacturing plastic products for more than 50 years and today we want to do more..

Plastic..a word that commonly refers just to the material itself, has a thousand and more meanings to us.

Plastic things can be given shape and never change it: just like our plastic, floating in the empty space and never losing a bit of its strength and shape.

We want our products to look like this to you today: in their purest expression of form - not only for what they are used for, but for what they are: not just plastic.

We hope we have managed to do that!

Why did we specialize?

To offer an Italian designed product, a manufacture Made in Italy, quality control and efficient logistics, assets, a family, a working group who faces daily challenges to meet your needs.

Why are we innovative?

We want to offer a complete range of dynamic products, with the goal to constantly present novelties. Our aim is to allow you to renew your offer for your customers. **EPOCA** has been thoroughly selecting for years to reinvest company profits - and innovation and research are the most important sources for this choice.

Why are we attractive and efficient?

For the care and attention that we put into every communication detail, from labels to instruction sheets, from packaging to advertising brochures that appear in specialized magazines in Italy and abroad. We are efficient in communication on the internet, media and social network too, and we take part, along with our distributors' network, to several international trade fairs and other events of geo-local marketing.

Why are we reliable?

For our attention with respect to deliveries, and the strict checking adopted by our Quality Control System. In addition, we assure you to supply the products you've invested in with optimal performance standards – and in no time.

CLEAR AND DETERMINATE GOALS

THREE is the common denominator of EPOCA's philosophy today,

THREE because three are the sisters leading the company

THREE because three are the core areas of business, like the three generations we care aiming at in the process of a generational relay,

THREE because three are the aspects that we treat with the utmost care: Customers, Products and Environment.

Why are we solid?

To ensure you a feeling of solidity, and not just an image. Our increase in business volume and our growing presence into new markets, as well as consolidation of **EPOCA**'s historical markets, are the result of a conscious selection and of a strong will of growth in Italy. The reverse of tendency is definitely a difficult decision, but it's one choice we continue to believe in.

Why are we sustainable?

To offer hope to the environment and the opportunity for you to raise awareness among your customers in taking care, through daily activities, of a planet that we are ethically obliged to leave healthy to our children. Today 30% of our products are made of regenerated plastics, but in 2010 we were the first to build a market-leading line of items (Ecolove) with recycled plastic -and we have no intention to change direction. The choice of using recycled materials for our cardboard recyclable packaging, and to print our catalogues on FSC certified paper, has led us to the remarkable result of using more than 60% of recycled cartons, which are, of course, 100% recyclable.

Why do we stand in solidarity?

To give hope to those who really need help support programs that promote health, human rights and education for adults and children (Doctors without Borders, the League of Golden Thread, AIRC, UNICEF and others). But the roots of solidarity within the company lie in the family members, who, all together, find the energy and the ability to solve problems, passing on to the employees a sense of belonging, source of tireless daily work. The sense of belonging which characterizes every member of Epoca is the engine of our success.



COLOUR CODE

Colour code line is composed by hand sprayers and pressure sprayers equipped with heads in **different colors** and with two types of seals either **NBR** (nitrile rubber) or **VITON** (fluorocarbon rubber). NBR seals are specific for water based and non-aggressive products while VITON seals ensure higher compatibility with many chemical solutions. In addition to the colour-coded sprayer within this catalogue you will also find **4FOOD** pressure sprayer which is fitted with special seals and material suitable to spray salty and acetic solutions or low viscosity oils and oily solutions.

HAND SPRAYERS

Hand Sprayers are available both with Maxi NBR and with Vela that are colour-coded with details in **yellow, green, red and light blue**. **EP10** bottle features a translucent **view stripe** line with an integrated **embossed graduated scale** that allows the user to monitor easily the level of the content of the tank. **EP01** bottle (1035 ml) is in transparent colour and has a **silk-screen printed graduated scale**.

PRESSURE SPRAYERS

Colour Tec pressure sprayers up to 2 liters are fitted with colour-coded heads coordinated to the hand sprayers (**yellow, green, red and blue**). Head structure is made of resistant Polypropylene (PP) and the sprayers are fitted with **VITON** seals. Moreover, the pumping cylinder is equipped with a **protection cap** that protects the non-return valve from direct liquid contact prolonging its lifetime. Colour code pressure sprayers are also fitted with a **safety valve** for automatic and manual depressurization at 3 bar.

4FOOD pressure sprayer is manufactured through a specific production process in order to make it suitable for food contact. **4FOOD** pressure sprayer is **"FOOD APPROVED"** and comply to European Regulation (EC) 1935/2004



EP10 VS + MAXI NBR



TECHNICAL SPECIFICATIONS

Total capacity ml 630
 Gasket NBR
 Output ml 2,2
 Nozzle adjustable
 Packing bulk

PLUS

- bottle with view stripe with embossed graduated scale in ml and dilution scale in %
 - with dip tube filter



CODE	SPRAYER COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
13638	white	white	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216
13639	white-yellow	yellow	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216
13640	white-red	red	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216
13641	white-green	green	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216
13642	white-light blue	light blue	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216

EP01 + MAXI NBR



TECHNICAL SPECIFICATIONS

Total capacity ml 1035
 Gasket NBR
 Output ml 2,2
 Nozzle adjustable
 Packing bulk

PLUS

- bottle with printed graduated scale in ml and in %
 - with dip tube filter

CODE	SPRAYER COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
12852	white	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684
12863	white-yellow	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684
12860	white-green	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684
12855	white-red	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684
12857	white-light blue	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684

EP10 VS + VELA



TECHNICAL SPECIFICATIONS

Total capacity ml 630
 Output ml 1,3
 Nozzle adjustable
 Packing bulk

PLUS

- bottle with view stripe with embossed graduated scale in ml and dilution scale in %
 - with dip tube filter



CODE	SPRAYER COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
13756	white	white	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216
13757	white-yellow	yellow	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216
13758	white-red	red	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216
13759	white-green	green	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216
13760	white-light blue	light blue	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216

EP01 + VELA



TECHNICAL SPECIFICATIONS

Total capacity ml 1035
 Output ml 1,3
 Nozzle adjustable
 Packing bulk

PLUS

- bottle with printed graduated scale in ml and in %
 - with dip tube filter

CODE	SPRAYER COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
12988	white	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684
12998	white-yellow	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684
12997	white-green	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684
12994	white-red	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684
12991	white-light blue	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684

COLOUR TEC 1 VITON



TECHNICAL SPECIFICATIONS

Total capacity ml 1260
 Operating capacity ml 1000
 Gasket VITON
 Nozzle adjustable
 Safety valve yes
 Max pressure bar 3
 Pumping rod PP
 Packing bulk

PLUS

- head structure in resistant polypropylene (PP)
- automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container)
- equipped with a protection cap that protects the non-return valve from direct liquid contact prolonging its lifetime



CODE	HEAD COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
18878	black-yellow	natural clear	12	37,5 x 29,0 x 46,0	5,46	0,050	38	456
18877	black-red	natural clear	12	37,5 x 29,0 x 46,0	5,46	0,050	38	456
18879	black-green	natural clear	12	37,5 x 29,0 x 46,0	5,46	0,050	38	456
18876	black-blue	natural clear	12	37,5 x 29,0 x 46,0	5,46	0,050	38	456

COLOUR TEC 2 VITON



TECHNICAL SPECIFICATIONS

Total capacity ml 2000
 Operating capacity ml 1800
 Gasket VITON
 Nozzle adjustable
 Safety valve yes
 Max pressure bar 3
 Pumping rod PP
 Packing bulk

PLUS

- head structure in resistant polypropylene (PP)
- automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container)
- equipped with a protection cap that protects the non-return valve from direct liquid contact prolonging its lifetime



CODE	HEAD COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
19705	black-yellow	natural clear	8	38,5 x 29,0 x 49,5	4,60	0,055	32	256
19704	black-red	natural clear	8	38,5 x 29,0 x 49,5	4,60	0,055	32	256
19706	black-green	natural clear	8	38,5 x 29,0 x 49,5	4,60	0,055	32	256
19703	black-blue	natural clear	8	38,5 x 29,0 x 49,5	4,60	0,055	32	256

COLOUR TEC 1.5 VITON



TECHNICAL SPECIFICATIONS

Total capacity ml 1710
 Operating capacity ml 1500
 Gasket VITON
 Nozzle adjustable
 Safety valve yes
 Max pressure bar 3
 Pumping rod PP
 Packing bulk

PLUS

- head structure in resistant polypropylene (PP)
- automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container)
- equipped with a protection cap that protects the non-return valve from direct liquid contact prolonging its lifetime



CODE	HEAD COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
19170	black-yellow	natural clear	10	39,0 x 30,0 x 46,3	5,03	0,054	38	380
19169	black-red	natural clear	10	39,0 x 30,0 x 46,3	5,03	0,054	38	380
19171	black-green	natural clear	10	39,0 x 30,0 x 46,3	5,03	0,054	38	380
19168	black-blue	natural clear	10	39,0 x 30,0 x 46,3	5,03	0,054	38	380

4FOOD

NEW



TECHNICAL SPECIFICATIONS

Total capacity ml 2000
 Operating capacity ml 1800
 Nozzle adjustable
 Pumping rod PP
 Packing shrink-wrap - single box

PLUS

- fitted with a patented device that blocks the lever in a continuous spray position
- suitable for food contact



CODE	PACKAGING	HEAD COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
				PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
20032	shrink-wrap	Natural Clear	Natural Clear	9	44,5 x 44,5 x 34,0	4,33	0,067	25	225
20033	single box	Natural Clear	Natural Clear	6	43,5 x 41,0 x 34,5	3,65	0,062	25	150



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